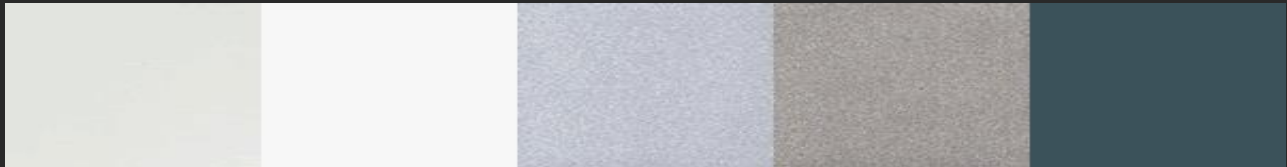


## Finishes for Sunflex composite (alu-clad) products

### Standard aluminium finishes

The Sunflex standard aluminium finishes are Silver anodised EV1 or polyester powder coated to Anthracite Grey RAL 7016, White RAL 9016, Aluminium RAL 9006 and Grey Aluminium RAL 9007. A special marine environment paint finish is required to all systems within 5000m of a shoreline. Over 200 RAL colours are also available. Even different colours to the inside and outside (dual colour) or different wood grain effects are available for a nominal charge. These can even be applied to the handles and hinges if required. In addition you can specify whether a matt, semi gloss or gloss level of paint finish is required.



Silver Anodised

White RAL 9016

Aluminium RAL 9006

Grey Aluminium RAL 9007

Anthracite Grey RAL 7016

### Standard timber finishes

The natural beauty and character of the Sunflex timber is perfectly enhanced using Sikkens micro-porous water based wood stains (i.e. they contain no harmful solvents) in a variety of stain colours. Alternatively, the timber can be paint finished to any one of over 200 RAL colours. Dual colour is also available allowing different RAL colours or wood stain to the inside and outside, for a totally bespoke finish.

As standard Sunflex timber systems are supplied fully finished. The high quality factory finish consists of one basecoat and two topcoats with other special finishes available upon request. Each section of timber is individually treated, ensuring equal coverage over all surfaces. This enhanced method protects the timber against rotting and water penetration. The pigmentation in the treatment also protects the timber against ultra violet rays and discoloration.

Please note that due to the variation of the grain in timber, all colour samples are designed only to give an indication of the shade and may not match the finished product. Product finishes may vary slightly due to the natural properties of the timber



Pine



Light Oak



Dark Oak



Mahogany



Teak



Walnut



Rosewood



Ebony

### The RAL colour range

With over 200 colours available the RAL range allows you to truly tailor your doors and windows. We are able to supply various products from our range with the matching RAL colour in order to help our customers source a variety of products in one order. The RAL colour range is designed to provide an indication of the range of colours available. Variations on certain colours can occur particularly with metallic or pearlescent finishes and we cannot be held liable for any variation in the exact colour match.

